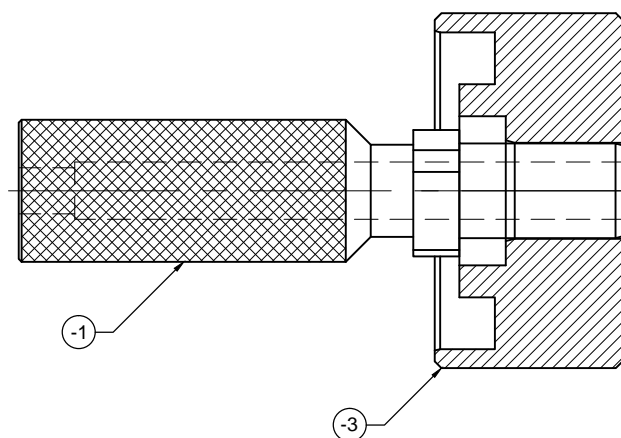


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -3 ENGRAVE NOTES PER R.W.	5/6/11	RJC	RW
B	CH'D TOOL NAME WAS DRIVE QUILL LIP SEAL REMOVER IS TOOL, PUMP 1-2-3 DRIVE QUILL LIP SEAL REMOVAL TO MATCH PARTS MANUAL.	11/1/13	RJC	RW




ASSEMBLY

NOTES

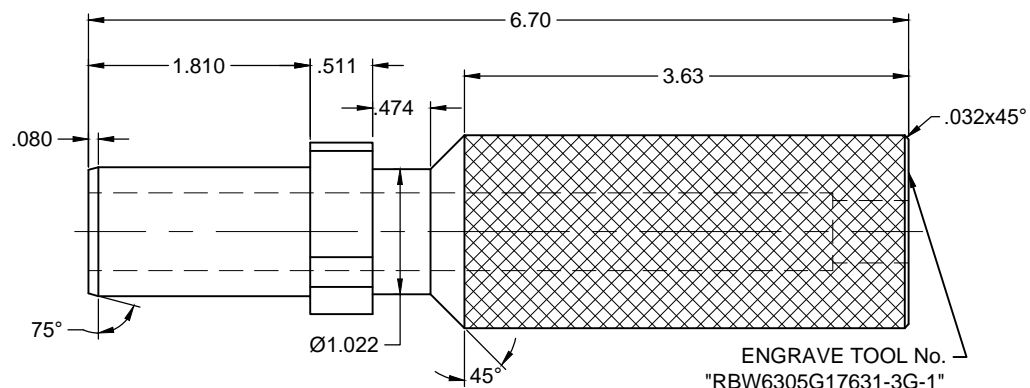
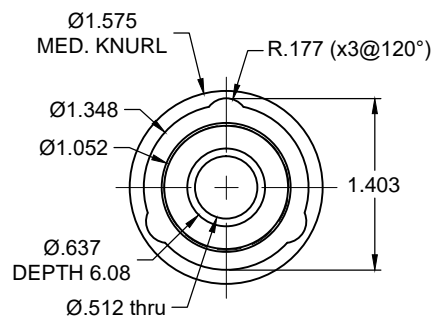
1. ALSO SOLD WITH KIT RBW6305G01531-3G, BOX ONE RBW6305G19631-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	HANDLE	6061 RND. BAR	Ø1-5/8 x 6-7/8	2
			-3	1	RECIEVER	6061 RND. BAR	Ø4 x 2-3/16	3
ASSY #								

 RED BARN MACHINE	
TITLE TOOL, PUMP 1-2-3 DRIVE QUILL LIP SEAL REMOVER	
DWG NO. RBW6305G17631-3G	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: METRIC REF. DECIMALS .XXX ± .005 .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
DRAWN BY: CLOUGH	
APPROVED <i>D. Weil</i>	
HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-3-11
SHEET 1 of 3	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



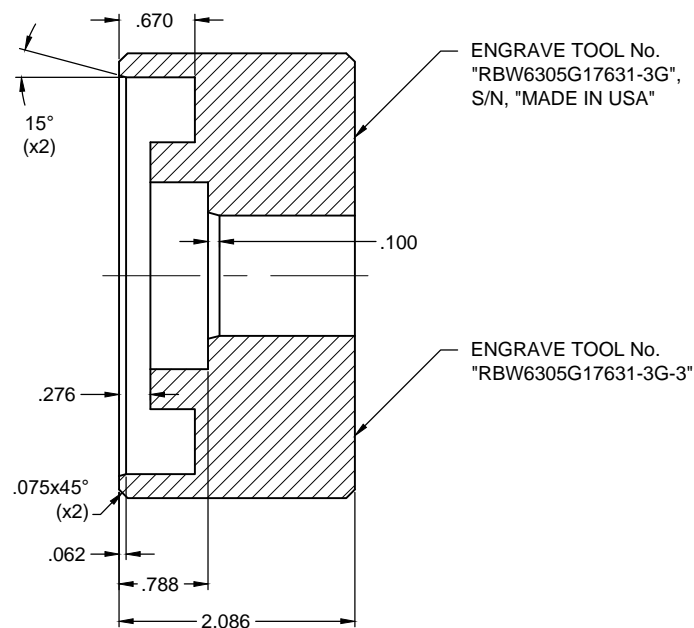
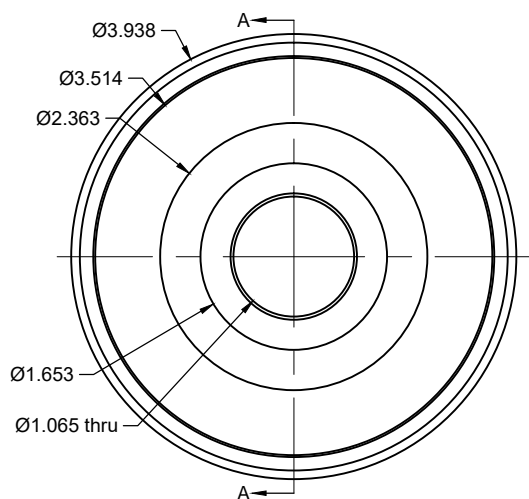
-1

HANDLE

RED BARN MACHINE			
TITLE TOOL, PUMP 1-2-3 DRIVE QUILL LIP SEAL REMOVER			
DWG NO. RBW6305G17631-3G-1			REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON:		APPROVED <i>D. Weil</i>	
DECIMALS	METRIC REF.	HEAT	
.XXX ± .005	.XXmm ± .1mm	TREAT	
.XX ± .01	FRACTIONS ± 1/32	FINISH CLEAR AND DIZE	
.X ± .1	ANGLES ± 5°	SPEC MIL-A-8625F, TYPE II, CLASS I	
UNLESS OTHERWISE SPECIFIED		USED ON MODEL	
1. BREAK ALL SHARP EDGES		AW139	
.015 x 45° PR. 015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE NTS	DATE 2-3-11	SHEET 2 of 3	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -3 ENGRAVE NOTES PER R.W.	5/6/11	RJC	RW



SECTION A-A

-3

RECEIVER

RED BARN MACHINE	
TITLE TOOL, PUMP 1-2-3 DRIVE QUILL LIP SEAL REMOVER	
DWG NO. RBW6305G17631-3G-3	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC REF.
.XXX ± .005	.XXmm ± .1mm
.XX ± .01	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-3-11
SHEET 3 of 3	

DRAWN BY: CLOUGH
APPROVED: <i>D Weil</i>
HEAT TREAT:
FINISH: CLEAR AND DIZE
SPEC: MIL-A-8625F, TYPE II, CLASS I
USED ON MODEL:
AW139